



SAFETY DATA SHEET

This safety data sheet was created pursuant to the requirements of: REACH Regulation (EC) No 1907/2006, as retained in UK law by (SI 2019/758 as amended)

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product Name BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY

Pure substance/mixture Mixture

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use This product is a cyanoacrylate-based adhesive

Uses advised against None known

1.3. Details of the supplier of the safety data sheet

Company Name

Bostik Limited
Common Rd
ST16 3EH
Stafford UK
Tel: +44 (1785) 27 26 25
Fax: +44 (1785) 25 72 36

E-mail address SDS.box-EU@bostik.com

1.4. Emergency telephone number

United Kingdom Bostik: +44 (1785) 272650 (9am to 5pm Mon-Fri)
NHS: 111

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

GB CLP (SI 2020/1567 as amended)

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

2.2. Label elements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

Signal word

None

Hazard statements

This mixture is classified as not hazardous according to regulation (EC) 1272/2008 [CLP]

EU Specific Hazard Statements

EUH202 - Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children

2.3. Other hazards

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supercedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

Polymerises with evolution of heat. Bonds skin and eyes in seconds.

PBT & vPvB

This mixture contains no substance considered to be persistent, bioaccumulating or toxic (PBT). This mixture contains no substance considered to be very persistent nor very bioaccumulating (vPvB).

SECTION 3: Composition/information on ingredients

3.1 Substances

Not applicable

3.2 Mixtures

The product contains no substances which at their given concentration, are considered to be hazardous to health

Full text of H- and EUH-phrases: see section 16

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

SECTION 4: First aid measures

4.1. Description of first aid measures

General advice	Show this safety data sheet to the doctor in attendance. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention.
Inhalation	Remove to fresh air. IF exposed or concerned: Get medical advice/attention.
Eye contact	If eyelids are bonded closed or if skin to skin or skin to clothing bonding has occurred, release bonding by covering affected area with a pad wetted with warm water. Do not force eyes or any bonded skin apart. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If irritation persists or eye and/or skin remains bonded: Get medical advice/attention.
Skin contact	Polymerises with evolution of heat. If eyelids are bonded closed or if skin to skin or skin to clothing bonding has occurred, release bonding by covering affected area with a pad wetted with warm water. Do not force eyes or any bonded skin apart. Allow acetone or warm water to penetrate the bond and gently attempt to move bonded areas without pulling the skin away from bonded area. Do not remove clothing if adhering to skin.
Ingestion	Clean mouth with water. Do NOT induce vomiting. Drink 1 or 2 glasses of water. Never give anything by mouth to an unconscious person.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms No information available.

Effects of Exposure No information available.

4.3. Indication of any immediate medical attention and special treatment needed

Note to doctors No information available.

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable Extinguishing Media Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Unsuitable extinguishing media No information available.

5.2. Special hazards arising from the substance or mixture

Specific hazards arising from the chemical Bonds skin and eyes in seconds.

Hazardous combustion products Hydrogen chloride.

5.3. Advice for firefighters

Special protective equipment and precautions for fire-fighters Firefighters should wear self-contained breathing apparatus and full firefighting turnout gear. Use personal protection equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions Avoid contact with skin, eyes or clothing. Ensure adequate ventilation. Use personal protective equipment as required. See section 8 for more information.

For emergency responders Use personal protection recommended in Section 8.

6.2. Environmental precautions

Environmental precautions See Section 12 for additional Ecological Information.

6.3. Methods and material for containment and cleaning up

Methods for containment Do not use cloths for mopping up. Flood with water to complete polymerization and scrape off floor.

Methods for cleaning up Take up mechanically, placing in appropriate containers for disposal.

Prevention of secondary hazards Clean contaminated objects and areas thoroughly observing environmental regulations.

6.4. Reference to other sections

Reference to other sections See section 8 for more information. See section 13 for more information.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Advice on safe handling Handle in accordance with good industrial hygiene and safety practice. Avoid contact with skin, eyes or clothing. Use personal protection equipment. Do not eat, drink or smoke when using this product. See section 8 for more information.

General hygiene considerations Handle in accordance with good industrial hygiene and safety practice.

7.2. Conditions for safe storage, including any incompatibilities

Storage Conditions Keep from freezing.

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

Recommended storage temperature Do not freeze. For optimum shelf life store in original containers under refrigerated conditions at 2 - 8°C.

7.3. Specific end use(s)

Specific use(s)
This product is a cyanoacrylate-based adhesive.

Risk Management Methods (RMM) The information required is contained in this Safety Data Sheet.

Other information Observe technical data sheet.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Exposure Limits This product, as supplied, does not contain any hazardous materials with occupational exposure limits established by the region specific regulatory bodies

Derived No Effect Level (DNEL) No information available

Predicted No Effect Concentration (PNEC) No information available.

8.2. Exposure controls

Engineering controls Ensure adequate ventilation, especially in confined areas.

Personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).
Hand protection Recommended Use: Nitrile rubber. Glove thickness > 0.4 mm. Latex gloves. Polyethylene. Polypropylene. Glove thickness \geq 0.15 mm. Ensure that the breakthrough time of the glove material is not exceeded. Refer to glove supplier for information on breakthrough time for specific gloves. Gloves must conform to standard EN 374
Skin and body protection Wear suitable protective clothing.
Respiratory protection None under normal use conditions.

Environmental exposure controls Do not allow uncontrolled discharge of product into the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state Liquid
Appearance Liquid
Colour Colourless
Odour Citrus.

<u>Property</u>	<u>Values</u>	<u>Remarks • Method</u>
Melting point / freezing point	No data available	None known
Initial boiling point and boiling range	273 °C	(based on components)
Flammability	No data available	None known
Flammability Limit in Air		None known
Upper flammability or explosive limits	No data available	
Lower flammability or explosive limits	No data available	

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

Flash point	132 °C	(based on components)
Autoignition temperature	No data available	None known
Decomposition temperature		None known
pH	No data available	Insoluble in water. Reacts with water.
pH (as aqueous solution)	No data available	None known
Kinematic viscosity	No data available	None known
Dynamic viscosity	150 - 250 mPa s	Spindle 52 @ 100 rpm @ 25 °C
Water solubility	Insoluble in water.	Polymerisation can occur
Solubility(ies)	Acetone Acetonitrile	None known
Partition coefficient	No data available	None known
Vapour pressure	No data available	None known
Relative density	No data available	None known
Bulk Density	No data available	
Liquid Density	0.953 g/ml	
Relative vapour density	No data available	None known
Particle characteristics		
Particle Size	No information available	
Particle Size Distribution	No information available	

9.2. Other information

Solid content (%) No information available
VOC content No data available

9.2.1. Information with regards to physical hazard classes
Not applicable

9.2.2. Other safety characteristics
No information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Reactivity No information available.

10.2. Chemical stability

Stability Stable under normal conditions.

Explosion data

Sensitivity to mechanical impact None.
Sensitivity to static discharge None.

10.3. Possibility of hazardous reactions

Possibility of hazardous reactions None under normal processing.

10.4. Conditions to avoid

Conditions to avoid Protect from moisture.

10.5. Incompatible materials

Incompatible materials Alcohols. Alkali. Amines. Water.

10.6. Hazardous decomposition products

Hazardous decomposition products None under normal use conditions. Stable under recommended storage conditions.

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Information on likely routes of exposure

Product Information

Inhalation	Based on available data, the classification criteria are not met.
Eye contact	Specific test data for the substance or mixture is not available. Bonds skin and eyes in seconds.
Skin contact	Specific test data for the substance or mixture is not available. Bonds skin and eyes in seconds.
Ingestion	Based on available data, the classification criteria are not met.

Symptoms related to the physical, chemical and toxicological characteristics

Symptoms No information available.

Acute toxicity

Numerical measures of toxicity

The following values are calculated based on chapter 3.1 of the GHS document

ATEmix (oral)	>2000 mg/kg
ATEmix (dermal)	>2000 mg/kg
ATEmix (inhalation-gas)	>20000 ppm
ATEmix (inhalation-dust/mist)	>5 mg/l
ATEmix (inhalation-vapour)	>20 mg/l

Delayed and immediate effects as well as chronic effects from short and long-term exposure

Skin corrosion/irritation Based on available data, the classification criteria are not met.

Serious eye damage/eye irritation Based on available data, the classification criteria are not met.

Respiratory or skin sensitisation Based on available data, the classification criteria are not met.

Germ cell mutagenicity Based on available data, the classification criteria are not met.

Carcinogenicity Based on available data, the classification criteria are not met.

Reproductive toxicity Based on available data, the classification criteria are not met.

STOT - single exposure Based on available data, the classification criteria are not met.

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

STOT - repeated exposure Based on available data, the classification criteria are not met.

Aspiration hazard Based on available data, the classification criteria are not met.

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Endocrine disrupting properties No information available.

11.2.2. Other information

Other adverse effects No information available.

SECTION 12: Ecological information

12.1. Toxicity

Ecotoxicity

12.2. Persistence and degradability

Persistence and degradability No information available.

12.3. Bioaccumulative potential

Bioaccumulation There is no data for this product.

12.4. Mobility in soil

Mobility in soil No information available.

12.5. Results of PBT and vPvB assessment

PBT and vPvB assessment UN.

12.6. Endocrine disrupting properties

Endocrine disrupting properties No information available.

12.7. Other adverse effects

No information available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Waste from residues/unused products Dispose of in accordance with local regulations. Dispose of waste in accordance with environmental legislation.

Contaminated packaging Do not reuse empty containers.

European Waste Catalogue 08 04 09* waste adhesives and sealants containing organic solvents or other dangerous

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

substances

Other information Waste codes should be assigned by the user based on the application for which the product was used.

SECTION 14: Transport information

Note: Keep from freezing. Applies only during air transport.

Land transport (ADR/RID)

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	-
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	None

IMDG

14.1 UN number or ID number	Not regulated
14.2 UN proper shipping name	Not regulated
14.3 Transport hazard class(es)	Not regulated
14.4 Packing group	Not regulated
14.5 Marine pollutant	NP
14.6 Special precautions for user	
Special Provisions	None
14.7 Maritime transport in bulk according to IMO instruments	
Transport in bulk according to Annex II of MARPOL and the IBC Code	Not applicable

Air transport (ICAO-TI / IATA-DGR)

14.1 UN number or ID number	UN3334
14.2 UN proper shipping name	Aviation regulated liquid, n.o.s. (alkyl 2-cyanoacrylate)
14.3 Transport hazard class(es)	9
14.4 Packing group	III
Description	UN3334, Aviation regulated liquid, n.o.s. (alkyl 2-cyanoacrylate), 9, III
14.5 Environmental hazards	No
14.6 Special precautions for user	
Special Provisions	A27
Limited quantity (LQ)	30 kg G
ERG Code	9A

Section 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

European Union

Registration, Evaluation, Authorisation, and Restriction of Chemicals (REACH) Regulation (EC 1907/2006)

SVHC: Substances of Very High Concern for Authorisation:

This product does not contain candidate substances of very high concern at a concentration $\geq 0.1\%$ (Regulation (EC) No. 1907/2006 (REACH), Article 59)

EU-REACH (1907/2006) - Annex XVII - Substances subject to Restriction

This product does not contain substances subject to restriction (Regulation (EC) No. 1907/2006 (REACH), Annex XVII).

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

Substance subject to authorisation per REACH Annex XIV

This product does not contain substances subject to authorisation (Regulation (EC) No. 1907/2006 (REACH), Annex XIV)

Export Notification requirements

This product does not contain substances which are regulated pursuant to Regulation (EC) No. 649/2012 of the European parliament and of the council concerning the export and import of dangerous chemicals above the level that triggers a labeling obligation under Regulation (EC) No 1272/2008. Therefore this product is not subject to prior informed consent notification.

Ozone-depleting substances (ODS) regulation (EC) 1005/2009

Not applicable

Persistent Organic Pollutants

Not applicable

REGULATION (EU) 2019/1148 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 20 June 2019 on the marketing and use of explosives precursors

Not applicable

National regulations

15.2. Chemical safety assessment

Chemical Safety Assessments have been carried out by the Reach registrants for substances registered at >10 tpa. No Chemical Safety Assessment has been carried out for this mixture

SECTION 16: Other information

Key or legend to abbreviations and acronyms used in the safety data sheet

Legend

TWA	TWA (time-weighted average)
STEL	STEL (Short Term Exposure Limit)
Ceiling	Ceiling Limit Value
Sk*	Skin designation
SVHC	Substance(s) of Very High Concern
PBT	Persistent, Bioaccumulative, and Toxic (PBT) Chemicals
vPvB	Very Persistent and very Bioaccumulative (vPvB) Chemicals
STOT RE	Specific target organ toxicity - Repeated exposure
STOT SE	Specific target organ toxicity - Single exposure
EWC	European Waste Catalogue
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
IMDG	International Maritime Dangerous Goods (IMDG)
IATA	International Air Transport Association (IATA)
RID	Regulations concerning the International Transport of Dangerous Goods by Rail

Key literature references and sources for data

No information available

Prepared By Product Safety & Regulatory Affairs
Revision date 06-Jun-2024

Indication of changes

Revision note Not applicable.

SAFETY DATA SHEET

BOSTIK BORN2BOND ULTRA K85 MEDIUM VISCOSITY
Supersedes Date: 23-Apr-2024

Revision date 06-Jun-2024
Revision Number 1.01

Training Advice No information available
Further information No information available

This SDS complies with the requirements of UK REACH Regulations SI 2019/758 (as amended)

Disclaimer

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

End of Safety Data Sheet