



Version: TE050/05

Tectyl™ 4D750

Premium ultra-low VOC containing, hollow section, corrosion preventive compound

Tectyl 4D750 is a resin/oil based, light yellow, liquid corrosion preventive compound.

Tectyl 4D750 is formulated with a minimum of volatile organic components.

Tectyl 4D750 is designed for industrial application giving good penetration into folds, flanges and cracks, making it very suitable as a corrosion protective for the inside of car doors and other hollow sections of cars and rolling equipment.

Tectyl 4D750 cures to a light yellow, translucent, semi-soft film.

Approvals/Performance levels

Applications

Tectyl 4D750
Accelerated Corrosion tests: @ Average recommended DFT
Accelerated Corrosion tests: Salt Spray; 5 % NaCl @ 35°C; ISO 9227 NSS (Q-Panels, Type R, ASTM A1008) At least 15 days
Humidity; 100 % RH; @ 40°C; ISO 6270-2 CH (Q-Panels, Type R, ASTM A1008) At least 50 days
Tectyl 4D750 meets SFS 4086:2006
Estimated Protection Period Indoor: 36 months
As Tectyl 4D750 is a chemical drying product, the cure time is depending on the application and environmental conditions.

Surface Preparation

The maximum performance of **Tectyl 4D750** can be achieved only when the metal surfaces to be protected are clean, dry and free of rust, oil and mill scale. CorPro recommends a substrate temperature of 10-35 °C at the time of product application.

Application

Tectyl 4D750 is formulated to be used as supplied. Do not thin **Tectyl 4D750**. CorPro recommends that the ambient and product temperature be 10-35 °C at the time of product application. Do not thin **Tectyl 4D750**. Tectyl 4D750 can be applied by low pressure air spray application. Details on application can be found in the application chart.

As **Tectyl 4D750** is a chemical drying product, care should be taken to avoid prolonged contact of the product in the container with air (oxygen) as much as possible. During use this can be achieved by binding the plastic inner liner around the suction tube with a plastic binder. If not in use, keep the container tightly closed.

Removal

Tectyl 4D750 can be removed in the wet phase with low-pressure steam.

Features & Benefits

Superior Protection

At the recommended DFT, the product provides extraordinary protection in the hollow sections against corrosion.

Efficient

With a DFT of only 50 microns, Tectyl 4D750 is an efficient corrosion protection, protecting a large area with little amount of the product.



Trusted since 1930

Since 1930, Tectyl™ protective coatings have been extending the operational life of cars, trucks, buses and other vehicles and equipment. The Tectyl name is synonymous with quality coatings that are easy to apply, long-lasting and easy to remove when no longer required.

For more information on Tectyl products, programs and services please visit www.tectyleurope.com

Typical properties

Typical property characteristics are based on current production. Whilst future production will conform to Tectyl specifications, variations in these characteristics may occur.

Tectyl 4D750	
Flash Point, PMCC [°C]	>180
Density @ 20°C [kg/ltr]	0,91
Recommended Dry Film Thickness over metal profile [microns]	50
Theoretical coverage @ recommended DFT [m ² /ltr]	24,4
Non Volatile [weight %]	98
Viscosity; Brookfield @ 20°C @ 2 RPM [mPa.s] [cP]	6000
@ 20 RPM [mPa.s] [cP]	1500
Penetration [mm] (In house test)	40
Dry to touch time @ 20°C [hours]	72
Volatile Organic Compound Content ISO 11890-2 (10.4) [g/ltr]	50

This information only applies to products manufactured in the following location(s): Europe

Health & Safety

This product is not likely to present any significant health or safety hazards when properly used in the recommended application and good standards of personal hygiene are maintained. Reference is made to the Safety Data Sheet (SDS) which is available on request via your local sales office.

Protect the environment

Comply with local regulations. Do not discharge into drains, soil or water.

Storage

Tectyl 4D750 should be stored at temperatures between 10-35 °C. Do not freeze Tectyl 4D750. Mild agitation is recommended prior to use. Due to its composition Tectyl 4D750 can be subject to postproduction viscosity changes during storage. Under proper storage conditions Tectyl 4D750 is best before 9 months after production date.

Caution

Refer to the Safety Data Sheet for additional handling and first aid information.

Note

The addition of any product over this coating is not possible. The use of any product under this coating is not recommended and could result in chemical incompatibility, thus affecting the performance of this coating as stated in the Performance level section. If a primer, other than a CorPro recommended product is required, written authorization must be obtained from CorPro.

Replaces – TE050/04

™ Trademark of CorPro, registered in various countries © 2022