ZI Haneboesch L-4562 Differdange I UXFMBOURG Phone: +352 58 22 82 1 Fax: +352 58 49 35 E-mail: sales@airtech.lu Website: www.airtech.lu

# **Data Sheet**

# **VAC VALVE 406 TF**

# Threaded base valve with a positive pressure seal

### DESCRIPTION

Vac Valve 406 TF is a machined stainless steel valve with a threaded base plate. The top piece is inserted through the vacuum bag and is easily threaded into the base plate. The base also has a machined raised ring that provides an additional sealing mechanism. Vac Valve 406 TF is designed to work with our AQD 500TF quick disconnect. The rubber seal in this unit is fabricated from high temperature silicone that will operate to 260°C.

## BENEFITS

- Flat base is easy to install under bag film.
- High quality components ensure good seals and safe vacuum bags.
- Screw down seal provides extra seal pressure & vacuum seal safety.

#### TECHNICAL DATA

Construction 2 pieces: base plate, threaded top piece

Material type Stainless steel

Material type of gasket Silicone

Screw thread 1/4 inch male NPT Assembly style Screw down

Service temperature 260°C

### SIZES

Product Reference	Base Plate Diameter
Vac Valve 406 TF	63 mm (2,50 inches)

#### DIRECTIONS FOR USE

- Insert the base under the vacuum bag.
- A small cut is made in the vacuum bag in the area for the round opening in the base plate.
- The top piece of the valve is inserted through the vacuum bag and threaded into the base.
- A wrench can be used to apply additional pressure.

#### NOTES

• Watch a video of Vac Valves in the "Media Center" on our website.

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