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SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

Trade name : REN HY 5213 BD

1.2 Relevant identified uses of the substance or mixture and uses advised against

Use of the : Hardener

Substance/Mixture

1.3 Details of the supplier of the safety data sheet

Company : Huntsman Advanced Materials (Europe)BVBA

Address : Everslaan 45 3078 Everberg

Belgium

Telephone : +41 61 299 20 41 Telefax : +41 61 299 20 40

E-mail address of person

responsible for the SDS

: Global_Product_EHS_AdMat@huntsman.com

1.4 Emergency telephone number

Emergency telephone number : EUROPE: +32 35 75 1234

France ORFILA: +33(0)145425959

ASIA: +65 6336-6011 China: +86 20 39377888 +86 532 83889090 India: + 91 22 42 87 5333

Australia: 1800 786 152 New Zealand: 0800 767 437 USA: +1/800/424.9300

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

Classification (REGULATION (EC) No 1272/2008)

Acute toxicity, Category 4 H302: Harmful if swallowed.

Acute toxicity, Category 4 H312: Harmful in contact with skin.

Skin corrosion, Category 1A H314: Causes severe skin burns and eye damage.

Serious eye damage, Category 1 H318: Causes serious eye damage.

Skin sensitisation, Category 1 H317: May cause an allergic skin reaction.

Reproductive toxicity, Category 1B H360F: May damage fertility.

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Specific target organ toxicity - repeated exposure, Category 2, Liver, Kidney,

Pancreas

H373: May cause damage to organs through prolonged or repeated exposure if swallowed.

Acute aquatic toxicity, Category 1 H400: Very toxic to aquatic life.

Chronic aquatic toxicity, Category 1 H410: Very toxic to aquatic life with long lasting

effects.

2.2 Label elements

Labelling (REGULATION (EC) No 1272/2008)

Hazard pictograms









Signal word : Danger

Hazard statements : H302 + H312 Harmful if swallowed or in contact with skin

H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H360F May damage fertility.

H373 May cause damage to organs (Liver,

Kidney, Pancreas) through prolonged or

repeated exposure if swallowed.

H410 Very toxic to aquatic life with long lasting

effects.

Precautionary statements : **Prevention:**

P201 Obtain special instructions before use.

P260 Do not breathe mist or vapours.

P280 Wear protective gloves/ protective clothing/

eye protection/ face protection.

Response:

P303 + P361 + P353 IF ON SKIN (or hair): Take off

immediately all contaminated clothing.

Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh

air and keep comfortable for breathing.

Immediately call a POISON

CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously

with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a

POISON CENTER/doctor.

P308 + P313 IF exposed or concerned: Get medical

advice/ attention.

Hazardous components which must be listed on the label: diethyltoluenediamine

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isophorone diamine

1,2-diaminocyclohexane

4,4'-isopropylidenediphenol

Additional Labelling:

Restricted to professional users.

2.3 Other hazards

This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

SECTION 3: Composition/information on ingredients

3.2 Mixtures

Hazardous components

Chemical name	CAS-No. EC-No. Index-No. Registration number	Classification	Concent ration (% w/w)
Diethylmethylbenzenediamine	68479-98-1 270-877-4 612-130-00-0 01-2119486805-25	Acute Tox. 4; H302 Acute Tox. 4; H312 Eye Irrit. 2; H319 STOT RE 2; H373 Aquatic Acute 1; H400 Aquatic Chronic 1; H410	30 - 60
Isophoronediamine	2855-13-2 220-666-8 612-067-00-9	Acute Tox. 4; H302 Acute Tox. 4; H312 Skin Corr. 1B; H314 Skin Sens. 1; H317 Aquatic Chronic 3; H412	13 - 30
Cyclohex-1,2-ylenediamine	694-83-7 211-776-7 -	Acute Tox. 4; H302 Acute Tox. 4; H332 Acute Tox. 4; H312 Skin Corr. 1A; H314 STOT SE 3; H335	7 - 13
m-Phenylenebis(methylamine)	1477-55-0 216-032-5 01-2119480150-50	Acute Tox. 4; H302 Acute Tox. 4; H332 Skin Corr. 1B; H314 Eye Dam. 1; H318 Skin Sens. 1; H317 Aquatic Chronic 3; H412	7 - 13
4,4'-Isopropylidenediphenol	80-05-7 201-245-8 604-030-00-0	Eye Dam. 1; H318 Skin Sens. 1; H317 Repr. 1B; H360F	3 - 7

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	01-2119457856-23	STOT SE 3; H335 Aquatic Chronic 2; H411	
1-Methylimidazole	616-47-7 210-484-7 613-035-00-7	Acute Tox. 4; H302 Acute Tox. 3; H311 Skin Corr. 1B; H314	1 - 3
Toluene-4-sulphonic acid	104-15-4 203-180-0 -	STOT SE 3; H335 Skin Irrit. 2; H315 Eye Irrit. 2; H319	0,1 - 1

For explanation of abbreviations see section 16.

SECTION 4: First aid measures

4.1 Description of first aid measures

General advice : Move out of dangerous area.

Consult a physician.

Show this safety data sheet to the doctor in attendance.

Do not leave the victim unattended.

If inhaled : If unconscious, place in recovery position and seek medical

advice.

If symptoms persist, call a physician.

In case of skin contact : Immediate medical treatment is necessary as untreated

wounds from corrosion of the skin heal slowly and with

difficulty.

If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Small amounts splashed into eyes can cause irreversible

tissue damage and blindness.

In the case of contact with eyes, rinse immediately with plenty

of water and seek medical advice.

Continue rinsing eyes during transport to hospital.

Remove contact lenses. Protect unharmed eye.

Keep eye wide open while rinsing.

If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear.

Do NOT induce vomiting.

Do not give milk or alcoholic beverages.

Never give anything by mouth to an unconscious person.

If symptoms persist, call a physician. Take victim immediately to hospital.

4.2 Most important symptoms and effects, both acute and delayed

None known.

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4.3 Indication of any immediate medical attention and special treatment needed

SECTION 5: Firefighting measures

5.1 Extinguishing media

Suitable extinguishing media : Use extinguishing measures that are appropriate to local

circumstances and the surrounding environment.

Unsuitable extinguishing

media

: High volume water jet

5.2 Special hazards arising from the substance or mixture

Specific hazards during

firefighting

: No data is available on the product itself.

Do not allow run-off from fire fighting to enter drains or water

courses.

Hazardous combustion

products

: No hazardous combustion products are known

No data is available on the product itself.

5.3 Advice for firefighters

Special protective equipment

for firefighters

: Wear self-contained breathing apparatus for firefighting if

necessary.

Specific extinguishing

methods

: No data is available on the product itself.

Further information : Collect contaminated fire extinguishing water separately. This

must not be discharged into drains.

Fire residues and contaminated fire extinguishing water must

be disposed of in accordance with local regulations.

SECTION 6: Accidental release measures

6.1 Personal precautions, protective equipment and emergency procedures

Personal precautions : Use personal protective equipment.

6.2 Environmental precautions

Environmental precautions : Prevent product from entering drains.

Prevent further leakage or spillage if safe to do so.

If the product contaminates rivers and lakes or drains inform

respective authorities.

6.3 Methods and material for containment and cleaning up

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel,

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acid binder, universal binder, sawdust).

Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

None

SECTION 7: Handling and storage

7.1 Precautions for safe handling

Advice on safe handling

: Do not breathe vapours/dust.

Avoid exposure - obtain special instructions before use.

Avoid contact with skin and eyes. For personal protection see section 8.

Smoking, eating and drinking should be prohibited in the

application area.

To avoid spills during handling keep bottle on a metal tray. Dispose of rinse water in accordance with local and national

regulations.

Persons susceptible to skin sensitisation problems or asthma, allergies, chronic or recurrent respiratory disease should not be employed in any process in which this mixture is being

used.

Advice on protection against

fire and explosion

: Normal measures for preventive fire protection.

Hygiene measures : When using do not eat or drink. When using do not smoke.

Wash hands before breaks and at the end of workday.

7.2 Conditions for safe storage, including any incompatibilities

Requirements for storage areas and containers

: Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must

comply with the technological safety standards.

Recommended storage

temperature

: 2 - 40 °C

Other data : No decomposition if stored and applied as directed.

7.3 Specific end use(s)

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational Exposure Limits

Components	CAS-No.	Value type (Form of exposure)	Control parameters	Basis
4,4'-	80-05-7	TWA (inhalable	10 mg/m3	GB EH40

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isopropylidenediph enol		dust)		
Further information			sure limit is listed, a figure th	ree times the
	long-term exp	osure should be use	d	
		TWA (inhalable	10 mg/m3	2009/161/EU
		dust)	_	
Further information	Indicative			

Derived No Effect Level (DNEL) according to Regulation (EC) No. 1907/2006:

Substance name	End Use	Exposure routes	Potential health effects	Value
isophorone diamine	Workers	Inhalation	Systemic effects, Short-term exposure	20,1 mg/m3
	Workers	Inhalation	Local effects, Short- term exposure	20,1 mg/m3
	Consumers	Oral	Systemic effects, Long-term exposure	0,526 mg/kg bw/day
metaxylenediamine	Workers	Inhalation	Long-term systemic effects	1,2 mg/m3
	Workers	Inhalation	Long-term local effects	0,2 mg/m3
	Workers	Dermal	Long-term systemic effects	0,33 mg/kg
1-Methylimidazole	Workers	Inhalation	Systemic effects, Long-term exposure	1,47 mg/m3
	Workers	Dermal	Systemic effects, Long-term exposure	0,42 mg/kg bw/day

Predicted No Effect Concentration (PNEC) according to Regulation (EC) No. 1907/2006:

Substance name		Environmental Compartment	Value
isophorone diamine		Fresh water	0,06 mg/l
Remarks:	Assessme	ent Factors	
		Marine water	0,006 mg/l
	Assessme	nt Factors	
,		Freshwater - intermittent	0,23 mg/l
Assessme		ent Factors	
		Sewage treatment plant	3,18 mg/l
	Assessme	ent Factors	
		Fresh water sediment	5,784 mg/kg
	Assessment Factors		
	•	Marine sediment	0,578 mg/kg
	Assessme	ent Factors	•
	•	Soil	1,121 mg/kg

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	Assess	ment Factors		
	L	Secondary Poisoning		
	Assess	ment Factors		
metaxylenediamine	'	Fresh water	0,094 mg/l	
		Marine water	0,009 mg/l	
		Freshwater - intermittent	0,152 mg/l	
		Sewage treatment plant	10 mg/l	
		Fresh water sediment	0,43 mg/kg	
		Marine sediment	0,043 mg/kg	
		Soil	0,045 mg/kg	
1-Methylimidazole		Fresh water	0,1 mg/l	
	Assess	Assessment Factors		
	•	Marine water	0,01 mg/l	
	Assess	ment Factors		
	•	Freshwater - intermittent	1 mg/l	
	Assess	ment Factors		
	•	Sewage treatment plant	590 mg/kg	
	Assess	ment Factors	<u> </u>	
	•	Fresh water sediment	6,95 mg/kg	
	Equilibr	ium method	,	
	•	Marine sediment	0,695 mg/kg	
	Equilibr	ium method	•	
	•	Soil	1,26 mg/kg	
	Equilibr	ium method		

8.2 Exposure controls

Personal protective equipment

Eye protection : Eye wash bottle with pure water

Tightly fitting safety goggles

Wear face-shield and protective suit for abnormal processing

problems.

Hand protection

Material : butyl-rubber

Break through time : > 8 h

Material : Ethyl Vinyl Alcohol Laminate (EVAL)

Break through time : > 8 h

Material : Nitrile rubber

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Break through time : 10 - 480 min

Remarks : The selected protective gloves have to satisfy the

specifications of EU Directive 89/686/EEC and the standard EN 374 derived from it. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. Take note of the information given by the producer concerning permeability and break through times, and of special workplace conditions (mechanical strain, duration of contact). The suitability for a specific workplace should be discussed with the producers of the protective

gloves.

Skin and body protection : Impervious clothing

Choose body protection according to the amount and concentration of the dangerous substance at the work place.

Respiratory protection : Use respiratory protection unless adequate local exhaust

ventilation is provided or exposure assessment demonstrates that exposures are within recommended exposure guidelines.

Recommended Filter type:

Combined particulates and organic vapour type

Filter type : Filter type A-P

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Appearance : liquid

Colour : brown

yellow

Odour : slight

Odour Threshold : No data is available on the product itself.

pH : No data is available on the product itself.

Freezing point : No data is available on the product itself.

Melting point No data is available on the product itself.

Boiling point : $> 200 \, ^{\circ}\text{C}$

Flash point : $> 100 \, ^{\circ}\text{C}$

Method: Pensky-Martens closed cup, closed cup

Evaporation rate : No data is available on the product itself.

Flammability (solid, gas) : No data is available on the product itself.

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Burning rate : No data is available on the product itself.

Upper explosion limit : No data is available on the product itself.

Lower explosion limit : No data is available on the product itself.

Vapour pressure : < 0,1 hPa (25 °C)

Relative vapour density : No data is available on the product itself.

Relative density : No data is available on the product itself.

Density : 1 g/cm3 (20 °C)

Solubility(ies)

Water solubility : partly soluble (20 °C)

Solubility in other solvents : No data is available on the product itself.

Partition coefficient: n-

octanol/water

: No data is available on the product itself.

Auto-ignition temperature : No data is available on the product itself.

Decomposition temperature : > 200 °C

Viscosity

Viscosity, dynamic : 250 - 500 mPa,s (25 °C)

Explosive properties : No data is available on the product itself.

Oxidizing properties : No data is available on the product itself.

9.2 Other information

No data available

SECTION 10: Stability and reactivity

10.1 Reactivity

No decomposition if stored and applied as directed.

10.2 Chemical stability

No decomposition if stored and applied as directed.

10.3 Possibility of hazardous reactions

Hazardous reactions : No decomposition if stored and applied as directed.

10.4 Conditions to avoid

Conditions to avoid : No data available

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10.5 Incompatible materials

10.6 Hazardous decomposition products

Carbon oxides

Nitrogen oxides (NOx)

Burning produces noxious and toxic fumes.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity

Acute toxicity estimate: 952,14 mg/kg Acute oral toxicity - Product

Method: Calculation method

Acute inhalation toxicity -

Product

: Acute toxicity estimate : > 5 mg/l

Exposure time: 4 h

Test atmosphere: dust/mist Method: Calculation method

Acute dermal toxicity -

Product

: Acute toxicity estimate : 1 689 mg/kg

Method: Calculation method

Acute toxicity (other routes of : No data available

administration)

Skin corrosion/irritation

Components:

diethyltoluenediamine:

Species: Rabbit

Assessment: No skin irritation Method: OECD Test Guideline 404

Result: No skin irritation

isophorone diamine: Species: Rabbit

Assessment: Causes burns. Result: Causes burns.

1,2-diaminocyclohexane:

Species: Rabbit

Method: OECD Test Guideline 404 Result: Causes severe burns.

GLP: no

metaxylenediamine:

Species: Rat

Assessment: Causes burns.

Method: Directive 67/548/EEC, Annex V, B.4.

Result: Causes burns.

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4,4'-isopropylidenediphenol:

Species: Rabbit

Method: OECD Test Guideline 404

Result: No skin irritation

1-Methylimidazole: Species: Rabbit

Assessment: Causes burns.
Method: OECD Test Guideline 404

Result: Causes burns.

P-toluenesulphonic acid:

Species: Rabbit

Method: OECD Test Guideline 404

Result: Irritating to skin.

Serious eye damage/eye irritation

Components:

diethyltoluenediamine: Species: Rabbit Assessment: Irritant Result: Irritating to eyes.

Species: Rabbit Assessment: Irritant

Method: OECD Test Guideline 405 Result: Normally reversible injuries

1,2-diaminocyclohexane:

Species: Rabbit

Result: Risk of serious damage to eyes.

GLP: no

4,4'-isopropylidenediphenol:

Species: Rabbit

Method: OECD Test Guideline 405 Result: Irreversible effects on the eye

1-Methylimidazole:
Species: Rabbit

Assessment: Corrosive

Method: OECD Test Guideline 405

Result: Corrosive

P-toluenesulphonic acid:

Species: Rabbit

Result: Irritation to eyes, reversing within 7 days

Assessment: Irritating to eyes. Result: Irritating to eyes.

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Respiratory or skin sensitisation

Components:

diethyltoluenediamine: Exposure routes: Skin Species: Guinea pig

Result: Does not cause skin sensitisation.

isophorone diamine: Exposure routes: Skin Species: Guinea pig

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 406 Result: Causes sensitisation.

1,2-diaminocyclohexane: Exposure routes: Skin Species: Guinea pig Result: negative

metaxylenediamine: Exposure routes: Skin Species: Mouse

Assessment: May cause sensitisation by skin contact.

Method: OECD Test Guideline 429 Result: Causes sensitisation.

4,4'-isopropylidenediphenol: Exposure routes: Skin

Species: Mouse

Method: OECD Test Guideline 429 Result: Does not cause skin sensitisation.

Exposure routes: Skin Species: Humans

Assessment: May cause sensitisation by skin contact.

Result: Causes sensitisation.

P-toluenesulphonic acid: Exposure routes: Skin Species: Guinea pig

Method: Directive 67/548/EEC, Annex V, B.6. Result: Does not cause skin sensitisation.

Components:

metaxylenediamine:

Assessment: Harmful if swallowed or if inhaled, May be harmful in contact with

skin., Causes severe skin burns and eye damage.

May cause an allergic skin reaction.

Germ cell mutagenicity

Components:

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diethyltoluenediamine:

Genotoxicity in vitro :

: Metabolic activation: negative Method: OECD Test Guideline 476

Result: negative

1,2-diaminocyclohexane:

Genotoxicity in vitro

: Concentration: 15 - 1500 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

GLP: yes

: Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

GLP: yes

: Concentration: 33 - 1142 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative GLP: yes

metaxylenediamine:

Genotoxicity in vitro

: Test Type: Ames test

Test species: Salmonella typhimurium

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

: Test Type: Chromosome aberration test in vitro

Test species: Chinese hamster lung cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

: Test Type: In vitro mammalian cell gene mutation test

Test species: mouse lymphoma cells

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

4,4'-isopropylidenediphenol:

Genotoxicity in vitro

Metabolic activation: with and without metabolic activation

Result: negative

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1-Methylimidazole:

Genotoxicity in vitro

: Metabolic activation: with and without metabolic activation

Result: negative

: Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

: Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 476

Result: negative

P-toluenesulphonic acid:

Genotoxicity in vitro

: Concentration: 5000 ug/plate

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 471

Result: negative

: Concentration: 1902 µg/L

Metabolic activation: with and without metabolic activation

Method: OECD Test Guideline 473

Result: negative

Components:

diethyltoluenediamine:

Genotoxicity in vivo : Application Route: Oral

Method: OECD Test Guideline 474

Result: negative

1,2-diaminocyclohexane:

Genotoxicity in vivo : Application Route: Inhalation

Exposure time: 13 Weeks Dose: 1.6 - 160 mg/m3

Method: OECD Test Guideline 474

Result: negative GLP: yes

Application Route: Oral Dose: 75 - 750 mg/kg

Method: OECD Test Guideline 475

Result: negative

GLP: yes

metaxylenediamine:

Genotoxicity in vivo : Test Type: In vivo micronucleus test

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Test species: Mouse (male and female)

Cell type: Bone marrow Application Route: Oral Exposure time: single dose Dose: 750 mg/kg body weight Method: OECD Test Guideline 474

Result: negative

4,4'-isopropylidenediphenol:

Genotoxicity in vivo

Method: OECD Test Guideline 474

Result: negative

P-toluenesulphonic acid:

Genotoxicity in vivo

: Application Route: Oral Exposure time: 72 h Dose: 4467 mg/kg

Method: OECD Test Guideline 474

Result: negative

Application Route: Intraperitoneal injection

Exposure time: 72 h Dose: 580 mg/kg

Method: EPA OTS 798.5395

Result: negative

Components:

metaxylenediamine:

Germ cell mutagenicity-

Assessment

: Tests on bacterial or mammalian cell cultures did not show mutagenic effects., Animal testing did not show any mutagenic

effects.

Germ cell mutagenicity-

Assessment

: No data available

Carcinogenicity

Components:

diethyltoluenediamine:

Species: Rat, (male and female)

Application Route: Oral Exposure time: 24 month(s) Dose: 1.8 - 3.2 mg/kg

Frequency of Treatment: 7 daily Method: OECD Test Guideline 451

Result: negative

4,4'-isopropylidenediphenol: Species: Rat, (male and female)

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Application Route: Oral Exposure time: 103 weeks Frequency of Treatment: 7 daily

Result: negative

P-toluenesulphonic acid:

Species: Rat, (male and female)

Application Route: Oral Exposure time: 24 month(s) Dose: >= 240 mg/kg

Frequency of Treatment: 5 daily Method: OECD Test Guideline 453

Result: negative

Carcinogenicity - : No data available

Assessment

Reproductive toxicity

Components:

1,2-diaminocyclohexane:

Effects on fertility : Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 416

GLP: yes

metaxylenediamine:

Species: Rat, male and female

Application Route: Oral

Dose: 0, 50, 150 and 450 mg/kg

General Toxicity - Parent: No-observed-effect level: 50 - 150

mg/kg body weight

General Toxicity F1: No-observed-effect level: 450 mg/kg

body weight

Method: OECD Test Guideline 421

Result: No effects on fertility and early embryonic

development were detected.

4,4'-isopropylidenediphenol:

Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 416

Result: Embryotoxic effects and adverse effects on the

offspring were detected.

1-Methylimidazole:

Species: Rat, male and female

Application Route: Oral

Method: OECD Test Guideline 422

Result: No effects on fertility and early embryonic

development were detected.

Components:

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isophorone diamine:

Effects on foetal : Species: Rat, female development Application Route: Oral

General Toxicity Maternal: No-observed-effect level: 50 mg/kg

body weight

Method: OECD Test Guideline 414 Result: No teratogenic effects

1,2-diaminocyclohexane:

Species: Rat, male and female

Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

ca. 184 mg/kg body weight
Method: OECD Test Guideline 414
Result: No teratogenic effects

GLP: no

metaxylenediamine:

Test Type: Pre-natal

Species: Rat, male and female Strain: Sprague-Dawley Application Route: Oral

Dose: 0, 30, 100, 300 mg/kg milligram per kilogram

Duration of Single Treatment: 19 d Frequency of Treatment: 1 daily

General Toxicity Maternal: No observed adverse effect level:

100 mg/kg body weight

Embryo-foetal toxicity: No observed adverse effect level: 300

mg/kg body weight

Method: OECD Test Guideline 414

Result: No effects on fertility and early embryonic

development were detected.

4,4'-isopropylidenediphenol:

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

< 160 mg/kg body weight

Method: OECD Test Guideline 416 Result: No teratogenic effects

P-toluenesulphonic acid:

Species: Rat, female Application Route: Oral

General Toxicity Maternal: No observed adverse effect level:

> 936 mg/kg body weight Result: No teratogenic effects

Components:

metaxylenediamine:

Reproductive toxicity - : No evidence of adverse effects on sexual function and fertility,

Assessment or on development, based on animal experiments.

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4,4'-isopropylidenediphenol:

Reproductive toxicity - : Clear evidence of adverse effects on sexual function and

Assessment fertility, based on animal experiments.

STOT - single exposure

Components:

1,2-diaminocyclohexane: Exposure routes: Inhalation Target Organs: Respiratory Tract

Assessment: May cause respiratory irritation.

4,4'-isopropylidenediphenol:

Assessment: The substance or mixture is classified as specific target organ toxicant, single exposure, category 3 with respiratory tract irritation.

P-toluenesulphonic acid:

Target Organs: Respiratory Tract

Assessment: The substance or mixture is classified as specific target organ toxicant, single

exposure, category 3 with respiratory tract irritation.

STOT - repeated exposure

Components:

diethyltoluenediamine: Exposure routes: Ingestion

Target Organs: Pancreas, Liver, Kidney

Assessment: May cause damage to organs through prolonged or repeated exposure.

Repeated dose toxicity

Components:

diethyltoluenediamine:

Species: Rat, male and female

NOAEL: 8 - 10 mg/kg Application Route: Ingestion

Exposure time: 2 160 hMethod: Subchronic toxicity

isophorone diamine:

Species: Rat, male and female

: 60 mg/kg, 200

Application Route: Ingestion Test atmosphere: dust/mist

Exposure time: 216 hNumber of exposures: 6 h

Method: Subchronic toxicity

1,2-diaminocyclohexane: Species: Rat, male and female

: 16

Test atmosphere: dust/mist

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Exposure time: 13 WeeksMethod: OECD Test Guideline 413

metaxylenediamine:

Species: Rat, male and female

NOEL: 150 mg/kg

Application Route: oral (gavage)

Exposure time: 672 hNumber of exposures: 7 d

Dose: 0, 10, 40, 150 and 600 mg/kg/d Method: OECD Test Guideline 407

Species: Rat, male and female

: 0.6

Application Route: Inhalation

Exposure time: 13 weeks Number of exposures: 6 hours per day, 5 days per we

Dose: 0, 0.64, 5.1, 31 mg/m3 Method: OECD Test Guideline 413

Target Organs: Lungs

4,4'-isopropylidenediphenol: Species: Dog, male and female

: 75 mg/kg, 10

Application Route: Ingestion Test atmosphere: dust/mist

Exposure time: 2 160 hNumber of exposures: 7 d

Method: Subchronic toxicity

Species: Rat, male and female

LOAEL: 600 mg/kg

Application Route: Ingestion

Exposure time: 672 hNumber of exposures: 7 d

Method: Subchronic toxicity

1-Methylimidazole:

Species: Rat, male and female

NOAEL: 30

Application Route: Ingestion Number of exposures: 7 d Method: Subacute toxicity

P-toluenesulphonic acid: Species: Rat, male and female NOAEL: >= 500 mg/kg Application Route: Ingestion

Exposure time: 672 hNumber of exposures: 7 d

Method: Subchronic toxicity

Components:

metaxylenediamine:

Repeated dose toxicity -

Assessment

: Harmful if swallowed or if inhaled, May be harmful in contact with skin., Causes severe skin burns and eye damage. No adverse effect has been observed in chronic toxicity tests.

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Aspiration toxicity

No data available

Experience with human exposure

General Information: No data available

Inhalation: No data available

Skin contact: No data available

Eye contact: No data available

Ingestion: No data available

Toxicology, Metabolism, Distribution

No data available

Neurological effects

No data available

Further information

Ingestion: No data available

SECTION 12: Ecological information

12.1 Toxicity

Components:

diethyltoluenediamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 200 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water

Method: DIN 38412

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 0,5 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water

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Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae : ErC50 (Desmodesmus subspicatus (Scenedesmus

subspicatus)): ca. 104 mg/l Exposure time: 72 h

Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 201

M-Factor (Acute aquatic

toxicity)

: 1

Toxicity to microorganisms : EC50 (Pseudomonas putida): >= 170 mg/l

Exposure time: 24 h
Test Type: static test

Test substance: Fresh water

isophorone diamine:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 110 mg/l

Exposure time: 96 h
Test Type: semi-static test
Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.1.

Toxicity to daphnia and other

aquatic invertebrates

: EC50 : 23 mg/l Exposure time: 48 h Test Type: static test

Test substance: Fresh water
Method: OECD Test Guideline 202

Toxicity to algae : EC50 : 37 mg/l

Exposure time: 72 h
Test Type: static test
Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.3.

Toxicity to microorganisms : EC10 : 1 120 mg/l

Exposure time: 18 h Method: Measured

(Pseudomonas putida): 1 120 mg/l

Exposure time: 18 h
Test Type: static test
Test substance: Fresh water

1,2-diaminocyclohexane:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 200 mg/l

Exposure time: 48 h

Test substance: Fresh water

Method: DIN 38412

GLP: yes

Remarks: Toxic to aquatic organisms.

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Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 19,8 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 202

GLP: no

Toxicity to algae : EC50: 29,6 mg/l

Exposure time: 72 h

Toxicity to fish (Chronic

aquatic invertebrates

toxicity)

: GLP: yes

Toxicity to daphnia and other

: NOEC: 4,16 mg/l Exposure time: 21 d

(Chronic toxicity) Species: Daphnia magna (Water flea)

> Test Type: semi-static test Test substance: Fresh water Method: OECD Test Guideline 211

metaxylenediamine:

Toxicity to fish : LC50 (Oryzias latipes (Orange-red killifish)): 87,6 mg/l

> Exposure time: 96 h Test Type: semi-static test

Method: OECD Test Guideline 203

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 15,2 mg/l

Exposure time: 48 h Test Type: static test

Method: OECD Test Guideline 202

: ErC50 (Selenastrum capricornutum (green algae)): 32,1 mg/l Toxicity to algae

> Exposure time: 72 h Test Type: static test

Method: OECD Test Guideline 201

: EC50 (activated sludge): > 1 000 mg/l Toxicity to microorganisms

> Exposure time: 0,5 h Test Type: static test

Method: OECD Test Guideline 209

Toxicity to daphnia and other

aquatic invertebrates (Chronic toxicity)

: NOEC: 4,7 mg/l Exposure time: 21 d

Species: Daphnia magna (Water flea)

Test Type: semi-static test

Method: OECD Test Guideline 211

4,4'-isopropylidenediphenol:

Toxicity to fish : LC50 (Oncorhynchus mykiss (rainbow trout)): 7,5 mg/l

Exposure time: 96 h

Toxicity to daphnia and other

aquatic invertebrates

: EC50: 3,9 - 10,2 mg/l Exposure time: 48 h

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(Ceriodaphnia dubia (Water flea)):

Toxicity to algae : EC50 (Selenastrum capricornutum (green algae)): 2,5 - 3,1

mg/l

Exposure time: 96 h

Toxicity to fish (Chronic

toxicity)

: NOEC: 0,016 mg/l Exposure time: 444 d

Species: Pimephales promelas (fathead minnow)

Test Type: flow-through test
Test substance: Fresh water
Method: EPA OPPTS 850.1500
Remarks: Toxic to aquatic organisms.

M-Factor (Chronic aquatic

toxicity)

: 1

Ecotoxicology Assessment

Chronic aquatic toxicity : Toxic

: Toxic to aquatic life with long lasting effects.

1-Methylimidazole:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): > 100 - < 215 mg/l

Exposure time: 96 h
Test Type: static test
Test substance: Fresh water

Method: DIN 38412

Toxicity to daphnia and other

aquatic invertebrates

: EC50 (Daphnia magna (Water flea)): 267,9 mg/l

Exposure time: 48 h Test Type: static test

Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.2.

Toxicity to algae : ErC50 (Desmodesmus subspicatus (Scenedesmus

subspicatus)): 180,7 mg/l Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 201

Toxicity to microorganisms : EC50 (activated sludge): 1 050 mg/l

Exposure time: 7 h

Method: DIN 38 412 Part 8

P-toluenesulphonic acid:

Toxicity to fish : LC50 (Leuciscus idus (Golden orfe)): 325 mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 203

Toxicity to daphnia and other : EC50 (Daphnia magna (Water flea)): > 103 mg/l

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aquatic invertebrates Exposure time: 48 h

Test Type: static test

Test substance: Fresh water

Method: OECD Test Guideline 202

Toxicity to algae : ErC50 (Selenastrum capricornutum (green algae)): 73 mg/l

Exposure time: 72 h Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 201

ErC50 (Desmodesmus subspicatus (Scenedesmus

subspicatus)): > 40 mg/l Exposure time: 72 h Test Type: static test

Test substance: Fresh water

Method: Directive 67/548/EEC, Annex V, C.3.

EC50 (Selenastrum capricornutum (green algae)): >= 758

mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water

EC50 (Selenastrum capricornutum (green algae)): >= 230

mg/l

Exposure time: 96 h Test Type: static test

Test substance: Fresh water

Toxicity to microorganisms : EC50 (activated sludge): > 650 mg/l

Exposure time: 3 h
Test Type: static test

Test substance: Fresh water Method: OECD Test Guideline 209

12.2 Persistence and degradability

Components:

diethyltoluenediamine:

Biodegradability : Result: Not readily biodegradable.

Biodegradation: < 60 % Exposure time: 28 d

Result: Not readily biodegradable.

Biodegradation: < 1 % Exposure time: 28 d

Method: OECD Test Guideline 301D

Photodegradation : Test Type: Air

Rate constant: < .00001

isophorone diamine:

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Biodegradability : Inoculum: activated sludge

Concentration: 6,9 mg/l

Result: Not readily biodegradable.

Biodegradation: 8 % Exposure time: 28 d

Method: Directive 67/548/EEC Annex V, C.4.A.

1,2-diaminocyclohexane:

Biodegradability : Result: Readily biodegradable.

Exposure time: 17 d

Method: OECD Test Guideline 301D

Stability in water : Method: No information available.

GLP: No information available. Remarks: see user defined free text

Photodegradation : Rate constant: < .001

GLP: no

metaxylenediamine:

Biodegradability : Inoculum: activated sludge

Concentration: 14,2 mg/l

Result: Not readily biodegradable.

Biodegradation: 49 % Exposure time: 28 d

Method: OECD Test Guideline 301B

4,4'-isopropylidenediphenol:

Biodegradability : Result: Not readily biodegradable.

Biodegradation: 1 - 2 % Exposure time: 28 d

1-Methylimidazole:

Biodegradability : Inoculum: activated sludge

Result: Not readily biodegradable.

Biodegradation: 0 - 10 % Exposure time: 28 d

Method: OECD Test Guideline 301F

Inoculum: activated sludge Concentration: 9 000 mg/l

Result: Inherently biodegradable.

Biodegradation: 79 % Exposure time: 60 d

Method: ISO

P-toluenesulphonic acid:

Biodegradability : Result: Readily biodegradable.

Biodegradation: > 60 % Exposure time: 28 d

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12.3 Bioaccumulative potential

Components:

diethyltoluenediamine:

Bioaccumulation : Bioconcentration factor (BCF): 13,82

Remarks: Bioaccumulation is unlikely.

Bioconcentration factor (BCF): 2,75 Remarks: Does not bioaccumulate.

Partition coefficient: n-

octanol/water

: log Pow: 1,17 (25 °C)

Method: OECD Test Guideline 107

isophorone diamine:

Partition coefficient: n-

: log Pow: 0,99 (23 °C)

octanol/water

pH: 6,34

Method: OECD Test Guideline 107

1,2-diaminocyclohexane:

Partition coefficient: n-

: $\log Pow: < -0.9 (20 °C)$

octanol/water

pH: 7

Method: OECD Test Guideline 107

GLP: yes

metaxylenediamine:

Bioaccumulation

Species: Cyprinus carpio (Carp)
Bioconcentration factor (BCF): < 0,3
Remarks: Does not bioaccumulate.

Partition coefficient: n-

octanol/water

: log Pow: 0,18 (25 °C)

pH: 10,3 - 10,4

Method: OECD Test Guideline 107

1-Methylimidazole:

Partition coefficient: n-

: log Pow: -0,19 (25 °C)

octanol/water

pH: 9,25 - 9,85

Method: OECD Test Guideline 107

P-toluenesulphonic acid:

Partition coefficient: n-

: log Pow: 0,41 (25 °C)

octanol/water

Method: Partition coefficient

12.4 Mobility in soil

Components:

diethyltoluenediamine:

Distribution among

: Koc: 132 - 170

environmental compartments

: Koc: 31,72 - 551

isophorone diamine:

Distribution among

: Koc: 928

environmental compartments

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1-Methylimidazole:

Distribution among : Koc: 27

environmental compartments Method: Calculation method

12.5 Results of PBT and vPvB assessment

Product:

Assessment : This substance/mixture contains no components considered

to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of

0.1% or higher...

12.6 Other adverse effects

Product:

Additional ecological

information

: An environmental hazard cannot be excluded in the event of

unprofessional handling or disposal.

Very toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product : The product should not be allowed to enter drains, water

courses or the soil.

Do not contaminate ponds, waterways or ditches with

chemical or used container.

Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents.

Dispose of as unused product. Do not re-use empty containers.

SECTION 14: Transport information

IATA

14.1 UN number : UN 2735

14.2 UN proper shipping

name

: Amines, liquid, corrosive, n.o.s.

(ISOPHORONE DIAMINE, DIETHYLTOLUENEDIAMINE)

14.3 Transport hazard

class(es)

: 8

: 855

14.4 Packing group : II

Labels : Corrosive

Packing instruction (cargo

aircraft)

Packing instruction : 851

(passenger aircraft)

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IMDG

14.1 UN number : UN 2735

14.2 UN proper shipping : AMINES, LIQUID, CORROSIVE, N.O.S.

name

(ISOPHORONE DIAMINE, DIETHYLTOLUENEDIAMINE)

14.3 Transport hazard : 8

class(es)

14.4 Packing group : II Labels : 8 EmS Code : F-A, S-B

14.5 Environmental hazards

Marine pollutant : yes

ADR

14.1 UN number : UN 2735

14.2 UN proper shipping : AMINES, LIQUID, CORROSIVE, N.O.S.

name

(ISOPHORONE DIAMINE, DIETHYLTOLUENEDIAMINE)

14.3 Transport hazard : 8

class(es)

14.4 Packing group : II Labels : 8

14.5 Environmental hazards

Environmentally hazardous : yes

RID

14.1 UN number : UN 2735

14.2 UN proper shipping : AMINES, LIQUID, CORROSIVE, N.O.S.

name

(ISOPHORONE DIAMINE, DIETHYLTOLUENEDIAMINE)

14.3 Transport hazard : 8

class(es)

14.4 Packing group : II Labels : 8

14.5 Environmental hazards

Environmentally hazardous : yes

Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable for product as supplied.

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACH - Candidate List of Substances of Very High : 4,4'-isopropylidenediphenol

Concern for Authorisation (Article 59).

Other regulations:

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations,

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where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

The components of this product are reported in the following inventories:

DSL : All components of this product are on the Canadian DSL

AICS : Not in compliance with the inventory

NZIoC : Not in compliance with the inventory

ENCS : Low volume exemption

KECI : On the inventory, or in compliance with the inventory

PICCS : Not in compliance with the inventory

IECSC : On the inventory, or in compliance with the inventory

TCSI : On the inventory, or in compliance with the inventory

TSCA : On the inventory, or in compliance with the inventory

Inventories

AICS (Australia), DSL (Canada), IECSC (China), ENCS (Japan), KECI (Korea), NZIOC (New Zealand), PICCS (Philippines), TCSI (Taiwan), TSCA (United States of America (USA))

15.2 Chemical safety assessment

SECTION 16: Other information

Full text of H-Statements

H302 : Harmful if swallowed.
H311 : Toxic in contact with skin.
H312 : Harmful in contact with skin.

H314 : Causes severe skin burns and eye damage.

H315 : Causes skin irritation.

H317 : May cause an allergic skin reaction.
H318 : Causes serious eye damage.
H319 : Causes serious eye irritation.

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H332 : Harmful if inhaled.

H335 : May cause respiratory irritation.

H360F : May damage fertility.

H373 : May cause damage to organs through prolonged or repeated

exposure.

H400 : Very toxic to aquatic life.

H410 : Very toxic to aquatic life with long lasting effects.
 H411 : Toxic to aquatic life with long lasting effects.
 H412 : Harmful to aquatic life with long lasting effects.

Full text of other abbreviations

Acute Tox. : Acute toxicity

Aquatic Acute : Acute aquatic toxicity
Aquatic Chronic : Chronic aquatic toxicity
Eye Dam. : Serious eye damage

Eye Irrit. : Eye irritation

Repr. : Reproductive toxicity
Skin Corr. : Skin corrosion
Skin Irrit. : Skin irritation
Skin Sens. : Skin sensitisation

STOT RE : Specific target organ toxicity - repeated exposure STOT SE : Specific target organ toxicity - single exposure

Further information

Classification of the mixture: Classification procedure:

Acute Tox. 4	H302	Calculation method
Acute Tox. 4	H312	Calculation method
Skin Corr. 1A	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Repr. 1B	H360F	Calculation method
STOT RE 2	H373	Calculation method
Aquatic Acute 1	H400	Calculation method
Aquatic Chronic 1	H410	Calculation method

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THE PRODUCT MAY PRESENT HAZARDS AND SHOULD BE USED WITH CAUTION. WHILE CERTAIN HAZARDS ARE DESCRIBED IN THIS PUBLICATION, NO GUARANTEE IS MADE THAT THESE ARE THE ONLY HAZARDS THAT EXIST.

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