

**Advanced Materials****XW 5184 / XW 5129 with hardener XW 5130****POLYESTER PUTTY****KEY PROPERTIES**

- Good surface structure
- Good flexural and compressive strength
- Good adhesion on many substrate

**APPLICATIONS**

- Repair of board material
- General renovation

**PRODUCT DATA**

System		XW 5129 XW 5130	XW 5184 XW 5130
Appearance	visual	Brown	Brown
Density	g/cm <sup>3</sup>	0.7	0.7
Hardness	Shore D	60 - 65	60 - 65
Mix ratio	Parts per weight	100 : 1-3	100 : 1-3
Pot life at 25°C	min	4 - 6	4 - 6
Cure time	min	25 - 30	25 - 30
Notes		Used mainly as a repair filler	Used mainly as a fine filler to achieve an extra smooth surface finish

**HANDLING PRECAUTIONS****Caution**

Our products are generally quite harmless to handle provided that certain precautions normally taken when handling chemicals are observed. The uncured materials must not, for instance, be allowed to come into contact with foodstuffs or food utensils, and measures should be taken to prevent the uncured materials from coming in contact with the skin, since people with particularly sensitive skin may be affected. The wearing of impervious rubber or plastic gloves will normally be necessary; likewise the use of eye protection. The skin should be thoroughly cleansed at the end of each working period by washing with soap and warm water. The use of solvents is to be avoided. Disposable paper - not cloth towels - should be used to dry the skin. Adequate ventilation of the working area is recommended. These precautions are described in greater detail in the Material Safety Data sheets for the individual products and should be referred to for fuller information.

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