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# **Data Sheet**

# THERMALIMIDE RCBS

# Ultra high temperature release film

## DESCRIPTION

Thermalimide RCBS is a high performance release film treated both sides for cure temperatures up to 405°C. Thermalimide RCBS is an ideal release film used during the forming process of thermoplastic materials and other high temperature applications.

#### BENEFITS

- High temperature resistance film can be used safely at high temperatures.
- Excellent release off cured parts, so film comes off easily and quickly.
- Flexibility for applying pressure over simple contoured shapes.

### TECHNICAL DATA

Test method

Material type Polyimide

Elongation at break 80 % ASTM D 882
Tensile strength 240 MPa ASTM D 882

Maximum use temperature 405°C

Flammability (self extinguishing) Yes ATP-5034

Materials to avoid None Colour Amber

Shelf life Unlimited when stored in original packaging at 22°C

#### SIZES

Thickness	Width	Length	Weight / roll	Forms available <sup>*</sup>
25 μm (0,001 inch	) 1,52m (60 inches)	78 m (255 feet)	4,3 kg (9,5 lbs)	SHT
50 μm (0,002 inch	) 1,52 m (60 inches)	78 m (255 feet)	8,6 kg (18,9 lbs)	SHT
25 μm (0,001 inch	) 2,00 m (78,7 inches)	78 m (255 feet)	5,65 kg (12,45 lbs)	SHT
50 μm (0,002 inch	) 2,00 m (78,7 inches)	78 m (255 feet)	11,3 kg (24,9 lbs)	SHT

<sup>•</sup> Custom shapes and sizes are available, please contact Airtech for more information.

## NOTES

• Maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.

Last updated : 2023-06-28

Catalogue position: Release films

<sup>\*</sup>SHT = Sheeting