

**Data Sheet** 

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# **BIG BLUE L-100**

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# Inexpensive, low temperature multi-layer bagging film

# DESCRIPTION

Big Blue L-100 vacuum bag film is a multi-layer film for applications where a wide film is required. It is suitable for resin infusion and wet lay-up where the cure temperature does not exceed 121°C.

### BENEFITS

**SIZES** 

- Super wide films save time spent seaming film when bagging large parts.
- Wider films reduce risk of scrap parts due to leaky film seams.
- Inexpensive film reduces vacuum bagging costs.

# TECHNICAL DATA

		Test method
Material type	Polyolefin, multi-layer	
Elongation at break	350 %	ASTM D 882
Tensile strength	21 MPa	ASTM D 882
Maximum use temperature	121℃	
Flammability (self extinguishing)	No	ATP-5034
Materials to avoid	Phenolic resins/Strong oxidizers	
Colour	Blue	
Shelf life	Unlimited when stored in original packaging at 22°C	

	Thickness	Width	Forms Available <sup>*</sup>	
	75 μm (0,003 inch)	up to 12 m (39 feet)	SHT (Folded)	

- For more sizes, see the Commonly Used Sizes chart in this section.
- Custom shapes and sizes are available, please contact Airtech for more information.



LFT=Lay-Flat Tubing



G=Gusseted

# NOTES

• The maximum use temperature is dependent upon the duration at maximum temperature and is process specific, Airtech recommends testing prior to use.

• Watch a video of Wide Films in the "Media Centre" on our website.

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#### Catalogue position : Bagging films

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