

DuPont™ Krytox® Lubricants

Chemical Stability

DuPont™ Krytox® PFPE¹ oils and greases thickened with PTFE² exhibit exceptional chemical stability.

Chemical stability and inertness are critical characteristics of DuPont™ Krytox® perfluorinated lubricants (PFPE). Krytox® oils and greases will not react with most chemicals³ and other lubricants, nor cause them to degrade. In addition, as a result of their solubility characteristics and density, Krytox® lubricants do not mix well with most chemicals and other hydrocarbon-based lubricants and will separate out. Krytox® oils and greases are completely insoluble in water.

Krytox® PFPE oils are essentially inert to most chemicals. No reaction is observed with boiling sulfuric acid, fluorine gas at 200 °C, molten sodium hydroxide, chlorine trifluoride at 10-50 °C, uranium hexafluoride gas at 50 °C, or any of the following materials at room temperature: JP-4 turbine fuel, unsymmetrical dimethyl hydrazine, hydrazine, diethylenetriamine, ethyl alcohol, aniline, 90% hydrogen peroxide, red fuming nitric acid or nitrogen tetroxide. Krytox® oils are slightly soluble in hydrazine and have moderate (25 to 30 percent) solubility in nitrogen tetroxide.

Krytox® oils are not soluble in common organic solvents, acids and bases, but some solvents will dissolve PFPE oils. Krytox® oils are completely miscible in highly fluorinated solvents and refrigerant gases, such as:

- Trichlorotrifluoroethane (Freon 113),
- Hexafluorobenzene,
- 2,3-dihydrodecafluoropentane (Vertrel® XF)
- Perfluorooctane
- Perfluorohexane
- Perfluorodimethylcyclobutane isomers
- 1,1 dichloro-1-fluoroethane.

These fluorinated solvents will not react with PFPE oils, but the oils will be carried away from the lubricating point. PFPEs are freely soluble in supercritical CO₂.

DuPont™ Krytox® lubricants have also been tested and used in the presence of gaseous and liquid oxygen and chlorine with no reactivity noted.

Krytox® lubricants are safe for use with rubber, elastomers, plastics and metals commonly used as seals and bearings.

A type of chemical known as a Lewis acid (electron pair acceptor) can react with PFPE oils and will limit the temperature at which they can be used. Typical Lewis acids are boron trifluoride, aluminum chloride, iron (III) chloride, and titanium tetrachloride. At elevated temperatures, these materials can lead to decomposition of any PFPE.

Caution should be taken with metallic alkali such as sodium and lithium metals as reactions could occur readily.

Some grease grades contain additives for anti-corrosion or extreme pressure and these additives do not have the same chemical stability as the oils and thickeners. In chemical contact applications, it is typically common to use greases without additives.

DuPont™ Krytox® performance lubricants are not only resistant to oxygen and reactive gases, but they are inert to virtually all chemicals commonly used in most industries.

For more information or for technical assistance, please call us at 1-800-424-7502 or contact us at krytox@usa.dupont.com.

For international sales and support contacts, visit us at www.lubricants.dupont.com.

DUPONT PERFORMANCE LUBRICANTS
EXTREME CONDITIONS. EXTREME PERFORMANCE.

¹ Perfluoropolyether

² Polytetrafluoroethylene

³ Exceptions include Lewis acids and alkali metals

DuPont™ Krytox® lubricants have been used in contact with the following chemicals, in addition to many others not listed:

Acetone	Gasoline	Nitrous oxide (anesthesia)
Acrylonitrile	Helium	Organic acids
Alcohol	Heptane	Organic compounds
Acetylene	Hexafluoropropylene	Oxygen, liquid or gas
Hydrocarbon oils	Hexane	Ozone
Ammonia	Hydrobromic acid	Pentane
Ammonium nitrate	Hydrocarbon compounds	Polyalphaolefin
Aniline	Hydrocyanic acid	Potassium chloride
Aqueous caustic	Hydrochloric acid	Potassium hydroxide
Benzene	Hydrofluoric acid	Perchloroethylene
Boiling sulfuric acid	Hydrogen	Phosphoric acids
Brake fluids	Hydrogen bromide	Phosgene
Bromine	Hydrogen chloride	Polyalkylene glycols
Butadiene	Hydrogen peroxide	PolyAlphaOlefins
Butane	Hydrogen sulfide	Polyol ester oils
Butylene	Iodine	Polyphenyleneoxide (PPO)
Carbon dioxide	Isopropyl alcohol	Potassium hydroxide
Carbon monoxide	JP 4 & 8 turbine fuel	Potassium permanganate
Carbon tetrachloride	Lithium glycol	Propane
Chlorine, liquid or gas	Methane	Propylene
Chlorine trifluoride	Methanol	Red fuming nitric acid
Chloroform	Methylamine	Silicone products
Compressed air	Methylchloride	Sodium hydroxide
Dichlorosilane	Methylbromide	Sulfur hexafluoride
Dimethylether	Methylmercaptan	Sulfuric acid
Diesel fuel	Methylsilane	Sulfur oxides
Diethylenetriamine	Methylene oxide	Unsymmetrical dimethy
Ester oils	Mineral acids	Hydrazine
Ethane	Monosilane	Uranium hexafluoride
Ethanol	Molten caustic	Trifluoroacetylchloride
Ethyl alcohol	Natural gas	Trimethylamine
Ethyl chloride	Nitric acid	Vinyl chloride
Ethylene	Nitrogen	Vinyl bromide
Ethylene glycol	Nitrogen oxide	Vinyl fluoride
Ethylene oxide	Nitrogen oxides	Water, steam
Fluorine	Nitrogen trifluoride	
Formaldehyde	Nitrotrifluorine	

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