Huntsman Advanced Materials

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Our capabilities in high-performance adhesives and composites, delivered by more than 1600 associates, serve over 2000 global customers with innovative, tailormade solutions and more than 1500 products which address global engineering challenges.

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Advanced Materials

Product selection - Europe

Laminating systems for the aerospace industry





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Laminating systems

Product	Mix ratio	Mixed viscosity	Gel time	Suggested cure schedule	Nominal service temperature	Laminate compressive strength		Color	Packaging		OEM specifications
Conditions		23°C	23°C				23°C				
Units	pbw	mPa.s	min	°C	℃		MPa		Kits	Bulk	
Araldite [⊚] 501 A/B	100 : 15	3 500	90 (100 g)	7 days at 23°C or 16h at 45°C or 2h at 70°C	85		500	Blue	•		Airbus ASNA 4047 / Douglas
Araldite® LY 5052 / Aradur® 5052	100 : 38	500 - 700	450 (< 10 g)	1 day at 23°C + 15h at 50°C or 1 day at 23°C + 4h at 100°C	120		-	Clear liquid		•	Airbus AIMS 05-04-103 / Airb
Epocast [⊚] 52 A/B	100 : 41	5 500	60 (100 g)	3h at 65°C or 2h at 95°C	175		-	Blue	•		Airbus AIMS 08-01-002 / Ada

FST system for interior part manufacturing

Product	Tg	Flexural modulus	Flexural strength	Flexural elongation	Fracture properties K _{1c} G _{1c}	Process	Main features	
Norm Units	°C	ISO 178 MPa	ISO 178 MPa	%				
Araldite [®] FST 40002 / 40003	260	3 100	135	5	0.9 MPa.√m 270 J/m²	RTM, Infusion, Pultrusion (injection box)		
Araldite [®] FST 40002 / 40006	210	3 400	135	4	0.6 MPa.√m 100 J/m²	RTM, Infusion, Pultrusion (injection box)	FAR 25.853 FST compliant solutions de Araldite® filler-free composite system sui	

HMS 16-1115 Ty 3

bus AIMS 08-01-001 / Airbus AIMS 08-02-001

am Aircraft S-00-040-36, Ty 1 / Eurocopter ECS 0049 Part 1 / SAE Aero AMS 2980

lesigned for interior applications, uitable for direct liquid processes with fast curing capability (5-10 min / 150°C).